

# ISOTHERMAL MASS EXCHANGE IN INHOMOGENEOUS POROUS ADSORBENT GRANULES WITH A SEQUENTIAL MACRO- AND MICRODIFFUSION TRANSFER MECHANISM

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In the 1-D format, the problem of nonstationary isothermal local distribution of a diffusing single-species substance in successively located axisymmetric spherical regions of a granule with different permeabilities of macro- and micropores is formulated. The initial-boundary value problem for a system of differential equations of parabolic type with a boundary condition of the first kind on the outer boundary of a granule and of the fourth kind on the boundary of conjugation of the domains is integrated numerically. A computational experiment has demonstrated the influence of the regions permeability and the dislocation of the boundary between them on the kinetics of material transport.

*Keywords:* mass transfer; adsorbent granules; heterogeneity; diffusion.

## Introduction

The analysis of the adsorption kinetics on the scale of an adsorbent granule, as a rule, is based on the assumption that its internal structure is pseudo-uniform [1]. However, this approach negates the possibility of assessing effect of different-permeable regions dislocation on the absorption rate of adsorbents by the intragranular space [2]. This circumstance is taken into account by the pre-selected topology of the granule regions arrangement: sequential, parallel, mixed, randomly distributed [3]. In general, this problem is solved so far only with the help of an experimental approach [4]. The topology of the sequential arrangement of differently permeable regions is considered under the condition of additional assumptions, the main ones of which are [5]: granules sphericity and arrangement axisymmetry of bidisperse inhomogeneities associated with diffusion transfer mechanisms in macro- and micropores; spatial one-dimensionality; constancy of physical and chemical parameters; isometric; perfect contact at the border of the mating areas. A simplified mathematical formulation is represented as a system of parabolic equations in a 1-D spherical coordinate system [6]:

$$\frac{\partial c_m(r, \tau)}{\partial \tau} = \frac{1}{r^2} \frac{\partial}{\partial r} \left[ D_m r^2 \frac{\partial c_m(r, \tau)}{\partial r} \right], \quad 0 \leq r < r_m; \quad (1)$$

$$\frac{\partial c_M(r, \tau)}{\partial \tau} = \frac{1}{r^2} \frac{\partial}{\partial r} \left[ D_M r^2 \frac{\partial c_M(r, \tau)}{\partial r} \right], \quad r_m \leq r \leq r_M \quad (2)$$

with initial boundary condition

$$c_m(r, 0) = c_M(r, 0) = c_0 \quad (3)$$

of the first kind on the surface of the granule

$$c_M(r_M, \tau) = c_s \quad (4)$$

boundary conditions of the fourth kind, reflecting the perfect contact between regions of different permeability

$$c_m(r_m, \tau) = c_M(r_m, \tau); \quad (5)$$

$$D_m \frac{\partial c_m(r_m, \tau)}{\partial r} = D_M \frac{\partial c_M(r_m, \tau)}{\partial r}; \quad (6)$$

with the additional condition of boundedness at the point of symmetry

$$c_m(0, \tau) \neq \infty, \quad (7)$$

where  $\tau$  is time;  $r$  – current radial coordinate;  $c_M, c_m$  – local concentrations of adsorbate in areas of different permeability  $0 \leq r < r_m$  and  $r_m \leq r \leq r_M$ , accordingly;  $c_0 = const$  – the concentration of the adsorbent on the granule surface;  $D_M, D_m$  – diffusion coefficients in areas  $0 \leq r < r_m$  and  $r_m \leq r \leq r_M$ ;  $r_m$ ;  $r_m$  – radius of the contact surface of the regions;  $r_M$  is the granule radius.

## 1. Numerical Scheme

System (1)–(7), represented in dimensionless form using relative variables

$$\theta = \tau D_m / r_m^2; R = r / r_m; D = D_M / D_m;$$

$$C_{m,M}(R, \theta) = [c_{m,M}(r, \tau) - c_0] / (c_s - c_0); \eta = r_M / r_m;$$

$$\frac{\partial [RC_m(R, \theta)]}{\partial \theta} = \frac{\partial^2 [RC_m(R, \theta)]}{\partial R^2}, 0 \leq R < 1; \quad (8)$$

$$\frac{\partial [RC_M(R, \theta)]}{\partial \theta} = D \frac{\partial^2 [RC_M(R, \theta)]}{\partial R^2}, 1 \leq R \leq \eta; \quad (9)$$

$$C_m(R, 0) = C_M(R, 0) = 0; \quad (10)$$

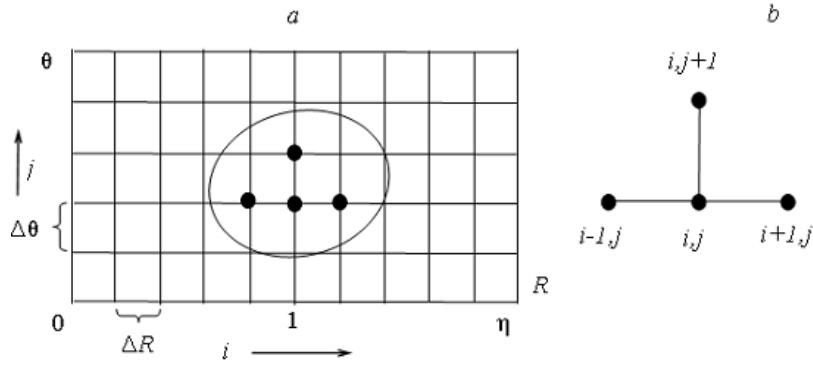
$$C_M(\eta, \theta) = 1; \quad (11)$$

$$C_m(1, \theta) = C_M(1, \theta); \quad (12)$$

$$\frac{\partial C_m(1, \theta)}{\partial R} = D \frac{\partial C_M(1, \theta)}{\partial R}; \quad (13)$$

$$C_m(0, \theta) \neq \infty \quad (14)$$

is integrated numerically on a uniform grid of the definition domain according to the +-shaped template (Fig. 1).



**Fig. 1.** Discretization of the integration domain (a) and a template for constructing a finite-difference scheme (b)

The finite-difference analogue (8)–(14) is represented by an explicit scheme for the exact function  $C_{m,M}^{i,j} = C_{m,M}(i\Delta R, j\Delta\theta)$ :

$$C_m^{i,j+1} = A_m^i C_m^{i+1,j} + B_m C_m^{i,j} + C_m^i C_m^{i-1,j}; \quad (15)$$

$$C_M^{i,j+1} = A_M^i C_M^{i+1,j} + B_M C_M^{i,j} + C_M^i C_M^{i-1,j}; \quad (16)$$

$$C_m^{i,0} = 0, i = \overline{1, M}; C_M^{i,0} = 0, i = \overline{M1 + 1, M}; \quad (17)$$

$$C_M^{M+1,j} = 0; j = \overline{0, N}; \quad (18)$$

$$C_m^{M1,j} = C_M^{M1,j}; j = \overline{0, N}; \quad (19)$$

$$C_m^{M1,j} = - \left( 4C_M^{M1+1,j} - C_M^{M1+2,j} + 4C_m^{M1-1,j-1} - C_m^{M1-2,j-1} \right) / [3(D + 1)], j = \overline{0, N}; \quad (20)$$

$$C_m^{1,j} = - (4C_m^{2,j} - C_m^{3,j}) / 3, j = \overline{0, N}, \quad (21)$$

where

$$A_m^i = \Delta\theta(1 + i^{-1}) / \Delta R^2; B_m = 1 - 2\Delta\theta / \Delta R^2; C_m^i = \Delta\theta(1 - i^{-1}) / \Delta R^2;$$

$$A_M^i = D A_m^i; B_M = 1 - 2D\Delta\theta / \Delta R^2; C_M^i = D C_m^i;$$

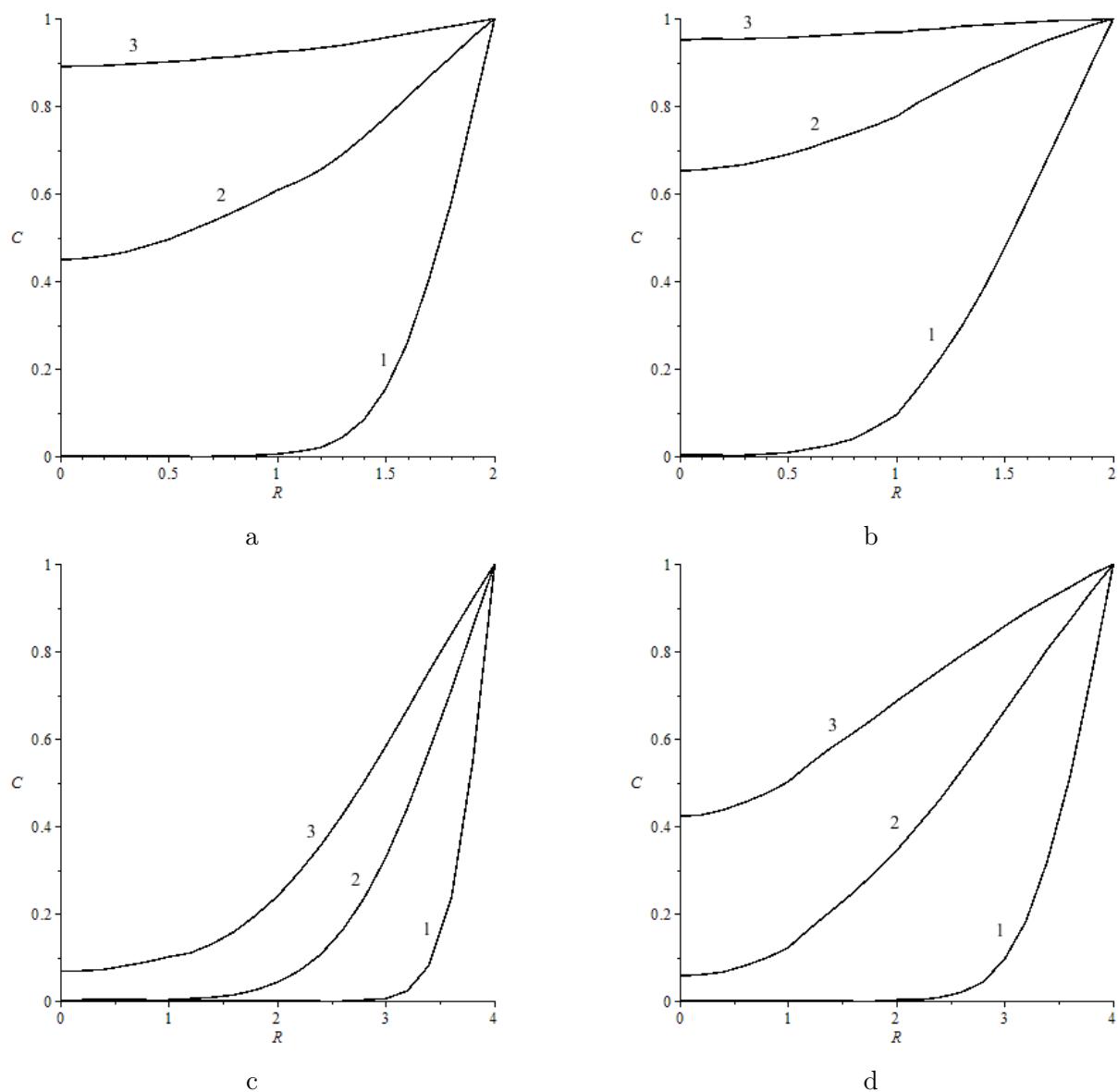
$\Delta R = \eta/M$  ( $M$  – the segments number of the region partition  $R$ );  $\Delta\theta = \varepsilon\Delta R$  ( $\varepsilon \ll 1$ , is selected  $\varepsilon = 0, 01$ );  $M1$  – node number in  $R$  corresponding to coordinate  $R=1$ ;  $N$  – finite value of the steps number in dimensionless time.

## 2. Computational Experiment

The calculation results (Fig. 2) show that at  $D > 1$ , the matter transfer is more intense than at  $D < 1$  (i.e., the permeability of the granule core limits the kinetics). If the granule dislocation between the regions is shifted towards the granule center, then the absorption kinetics also tends to decrease.

## Conclusion

A toolkit has been developed for assessing the kinetics of intragranular adsorbate absorption taking into account the adsorbent structure with a sequential arrangement of regions of different permeability in the isothermal regime.



**Fig. 2.** Local concentration fields at: *a* –  $D = 0.5$ ;  $\eta = 2$ ; *b* –  $D = 1.5$ ;  $\eta = 2$ ; *c* –  $D = 0.5$ ;  $\eta = 4$ ; *d* –  $D = 1.5$ ;  $\eta = 4$  at various moments of dimensionless time  $\theta$ : 1 – 0.1; 2 – 0.75; 3 – 1.7

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## ИЗОТЕРМИЧЕСКИЙ МАССООБМЕН В ГРАНУЛАХ НЕОДНОРОДНО-ПОРИСТОГО АДСОРБЕНТА С ПОСЛЕДОВАТЕЛЬНЫМ МАКРО- И МИКРОДИФФУЗИОННЫМ МЕХАНИЗМОМ ПЕРЕНОСА

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В формате 1-D сформулирована задача нестационарного изотермического локального распределения диффундирующего одновидового вещества в последовательно расположенных осесимметричных сферических областях гранулы с разной проницаемостью макро- и микропор. Начально-краевая задача для системы дифференциальных уравнений параболического типа с граничным условием первого рода на внешней границе гранулы и четвертого рода на границе сопряжения областей проинтегрирована численно. Вычислительный эксперимент продемонстрировал влияние проницаемости областей и дислокации границы между ними на кинетику транспортирования вещества.

*Ключевые слова:* массообмен; гранулы адсорбента; неоднородность; диффузия.

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